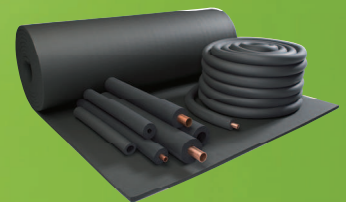


# HT/Armaflex®

## FLEXIBILITY AT HIGH TEMPERATURES



- Advanced insulation for industrial applications
- Reduces risk of corrosion under insulation (CUI)
- Built-in UV-resistance for long service life

**EPD**  
Environmental Product Declaration



## Technical Data - HT/Armaflex

Brief description	Highly flexible, closed cell insulation material based on extruded elastomer foam with resistance to UV radiation.
Material type	Synthetic EPDM rubber based foam. Factory made flexible elastomeric foam (FEF) according to EN 14304.
Colour	black
Applications	Thermal insulation of pipes, vessels and ducts in: solar collectors (including outdoors), motor vehicles, hot gas lines and steam and dual temperature lines.
Special Features	Resistant to UV radiation.
Safety and Environment	Type III Environmental Product Declaration (EPD): Declaration number "EPD-ARM-20150108-IBB1-DE", Institut Bauen und Umwelt e.V. (IBU).
Assembly	The Armaflex® installation manual and the Technical Bulletin No. 71 should be consulted before assembly.
Remarks	Declaration of Performance is available in accordance with Article 7(3) of Regulation (EU) No 305/2011 on our homepage: <a href="http://www.armacell.com/DoP">www.armacell.com/DoP</a> .

Property	Value/Assessment	Test <sup>*1</sup>	Super-vision <sup>*2</sup>	Special Remark
<b>Temperature Range</b>				
Temperature Range <sup>1</sup>	max. service temperature <sup>2</sup> + 150 °C (+ 85 °C for tapes)	EU 5666	○/●	Tested according to: EN 14706 EN 14707 EN 14304
	min. service temperature -50 °C			
<b>Thermal Conductivity</b>				
Thermal Conductivity	$\vartheta_m$ 40 °C $\lambda =$	EU 5316	○/●	Declared acc. to EN ISO 13787 Tested according to EN 12667 EN ISO 8497
	tubes $\lambda \leq 0,042$ W/(m · K) $[\frac{36,92 + 0,125 \cdot \vartheta_m + 0,0008 \cdot (\vartheta_m - 30)^2}{1000}]$			
	sheets $\lambda \leq 0,045$ W/(m · K) $[\frac{39,92 + 0,125 \cdot \vartheta_m + 0,0008 \cdot (\vartheta_m - 30)^2}{1000}]$			
<b>Water vapour diffusion resistance</b>				
Water vapour diffusion resistance	tubes $\mu \geq 4.000$	EU 5316	○/●	Tested according to EN 12086 EN 13469
	sheets $\mu \geq 3.000$			
<b>Fire performance</b>				
Reaction to fire	Euroclass (tubes) D <sub>L</sub> -s3, d0	EU 5316	○/●	Classified acc. to EN 13501-1 Tested according to EN 13823 and EN ISO 11925-2
	Euroclass (sheets) D-s3, d0			
Other Fire Class	UL -approved V-0	EU 5837		UL: Tested according to UL94, IEC 60695 and Can/CSA-C.22.2 No0.17., UL 746C
Practical Fire Behaviour	Self-extinguishing, does not drip, does not spread flames			
<b>Other technical features</b>				
Dimensions and tolerances	In accordance with EN 14304, table 1	EU 5316	○/●	Tested acc. to EN 822, EN 823, EN 13467
UV resistance <sup>3</sup>	High	TB 142, D 5525		Tested according to EN ISO 4892-1
Storage & Shelf life	Tape, self-adhesive: 1 year			Can be stored in dry, clean rooms at normal relative humidity (50 % to 70 %) and ambient temperature (0 °C - 35 °C)
AGI Designation Code	Tubes 36.12.05.09.02 Sheets 36.07.05.09.02			

- For temperatures above +125 °C or below -50 °C please contact our Customer Service Center to request for the corresponding technical information.
  - At high service temperatures a certain hardening process may start on the inner surface of the material. Investigations have shown that these changes have no impact on the good physical and fire protection properties of the material, provided the material is installed in a correct way with all its joints properly sealed. For specific applications please consult our technical service.
  - With outdoor applications, in certain circumstances the material may experience a discoloration of the surface and some minor surface cracks will appear. The visual appearance however has no influence on the physical properties of the material, such as thermal conductivity and behaviour in case of fire.
- \*1 Further documents such as test certificates, approvals and the like can be requested using the registration number given.
- \*2 ●: Official supervision by independent institutes and /or test authorities  
○: Own in-factory quality monitoring

All data and technical information are based on results achieved under typical application conditions. Recipients of this information should, in their own interest and responsibility, clarify with us in due time whether or not the data and information apply to the intended application area. Installation instructions are available in our Armaflex installation manual. Please consult our sales representatives before insulating stainless steels. Armaflex HT625 adhesive must be used to guarantee proper installation. For temperatures below -50 °C or above +150 °C, please consult our sales representatives for further information.

## HT/Armaflex tubes



Length 2,0 m

Pipe max. Outside-Ø [mm]	Inner Ø min/ max mm	10,0 mm insulation thickness		13,0 mm insulation thickness	
		Code	m/carton	Code	m/carton
10	11,5 - 13,0	HT-10X010	192	HT-13X010	140
12	13,5 - 15,0	HT-10X012	172	HT-13X012	130
15	16,5 - 18,0	HT-10X015	144	HT-13X015	112
18	19,5 - 21,0	HT-10X018	130	HT-13X018	98
22	23,5 - 25,0	HT-10X022	108	HT-13X022	84
28	29,5 - 31,0	HT-10X028	82	HT-13X028	64
35	36,5 - 38,5	HT-10X035	60	HT-13X035	50
42	44,0 - 46,0	HT-10X042	50	HT-13X042	40
48	50,0 - 52,0	-	-	HT-13X048	32
54	55,5 - 57,5	-	-	HT-13X054	32
60	62,0 - 64,0	-	-	HT-13X060	28
76	77,5 - 80,0	-	-	HT-13X076	24
89	91,0 - 94,0	-	-	HT-13X089	18

Pipe max. Outside-Ø [mm]	Inner Ø min/ max mm	19,0 mm insulation thickness		25,0 mm insulation thickness	
		Code	m/carton	Code	m/carton
12	13,5 - 15,0	HT-19X012	80	-	-
15	16,5 - 18,0	HT-19X015	64	HT-25X015	40
18	19,5 - 21,0	HT-19X018	58	HT-25X018	36
22	23,5 - 25,0	HT-19X022	50	HT-25X022	36
28	29,5 - 31,0	HT-19X028	48	HT-25X028	32
35	36,5 - 38,5	HT-19X035	32	HT-25X035	24
42	44,0 - 46,0	HT-19X042	24	HT-25X042	20
48	50,0 - 52,0	HT-19X048	22	HT-25X048	16
54	55,5 - 57,5	HT-19X054	18	HT-25X054	16
60	62,0 - 64,0	HT-19X060	16	HT-25X060	16
76	77,5 - 80,0	HT-19X076	18	HT-25X076	12
89	91,0 - 94,0	HT-19X089	16	HT-25X089	12

<b>Length tolerance for tubes</b>	± 1,5 %
<b>Thickness tolerance</b>	10 - 13 mm ± 1,5 mm 19 - 25 mm ± 2,5 mm

## HT/Armaflex tubes endless



Pipe max. Outside-Ø [mm]	Inner Ø min/ max mm	13,0 mm insulation thickness		19,0 mm insulation thickness	
		Code	m/carton	Code	m/carton
15	16,5 - 18,0	HT-13X015/E	26	HT-19X015/E	16
18	19,5 - 21,0	HT-13X018/E	22	HT-19X018/E	14
22	23,5 - 25,0	HT-13X022/E	18	HT-19X022/E	12

<b>Length tolerance for tubes</b>	± 1,5 %
<b>Thickness tolerance</b>	10 - 13 mm ± 1,5 mm 19 - 25 mm ± 2,5 mm

## HT/Armaflex sheets endless



Width 1,0 m, Skin on both sides

Code	Insulation thickness [mm]	Roll length [m]	m <sup>2</sup> /carton
HT-10-99/E	10,0	10	10
HT-13-99/E	13,0	8	8
HT-19-99/E	19,0	6	6
HT-25-99/E	25,0	4	4
HT-32-99/E ●	32,0	3	3

Length tolerance for sheets	± 1,5 %
Thickness tolerance for sheets	10 - 19 mm ± 1,5 mm
	25 - 32 mm ± 2,0 mm

● Item not in stock. Delivery on request. [MTO]

## HT/Armaflex tapes self-adhesive



Code	Width [mm]	Length [m]	Thickness [mm]	Rolls/carton
HT-TAPE	50,0	15	3	12

## HT/Armaflex accessories



Code	Article description	Pieces/carton
ADH-HT625/0,25	Armaflex HT625 one-component adhesive, 0.25 litre cans (with brush)	40
ADH-HT625/0,5	Armaflex HT625 one-component adhesive, 0.5 litre cans	12
ADH-HT625/1,0	Armaflex HT625 one-component adhesive, 1.0 litre cans	12
CLEANER/1,0	Special cleaner for use with Armaflex 520 Adhesive and Armaflex HT625 Adhesive.	4